

FIG. 1

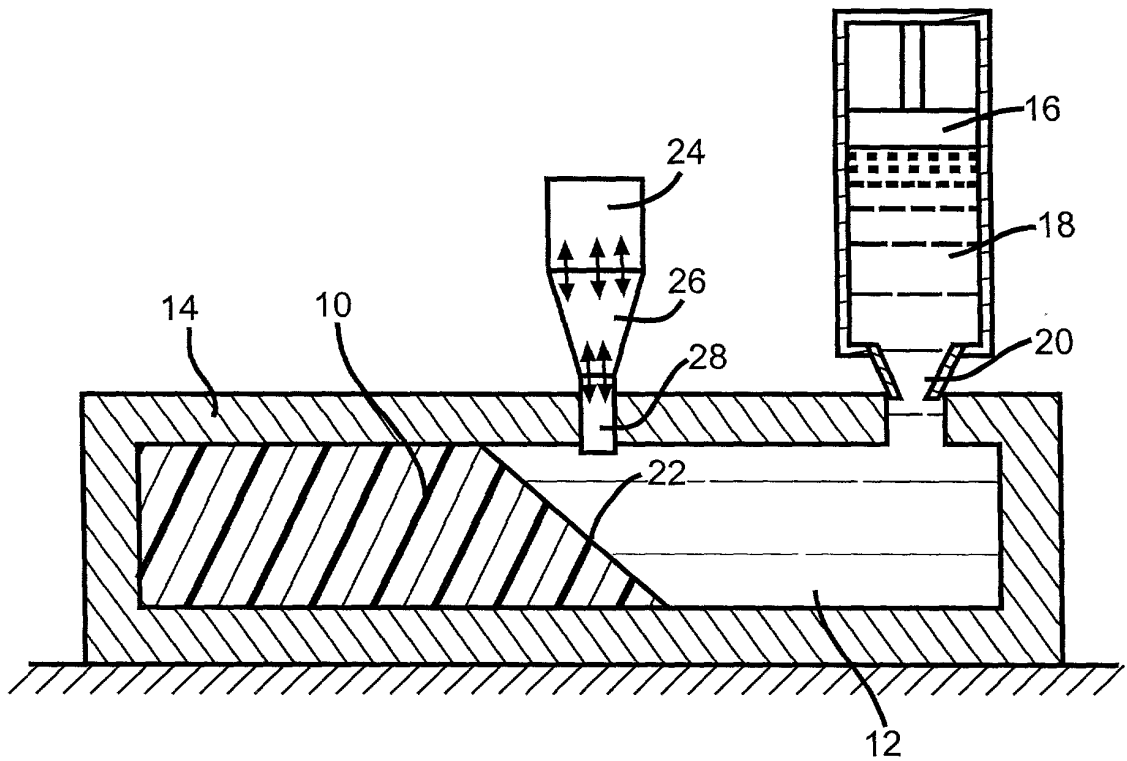


FIG. 1

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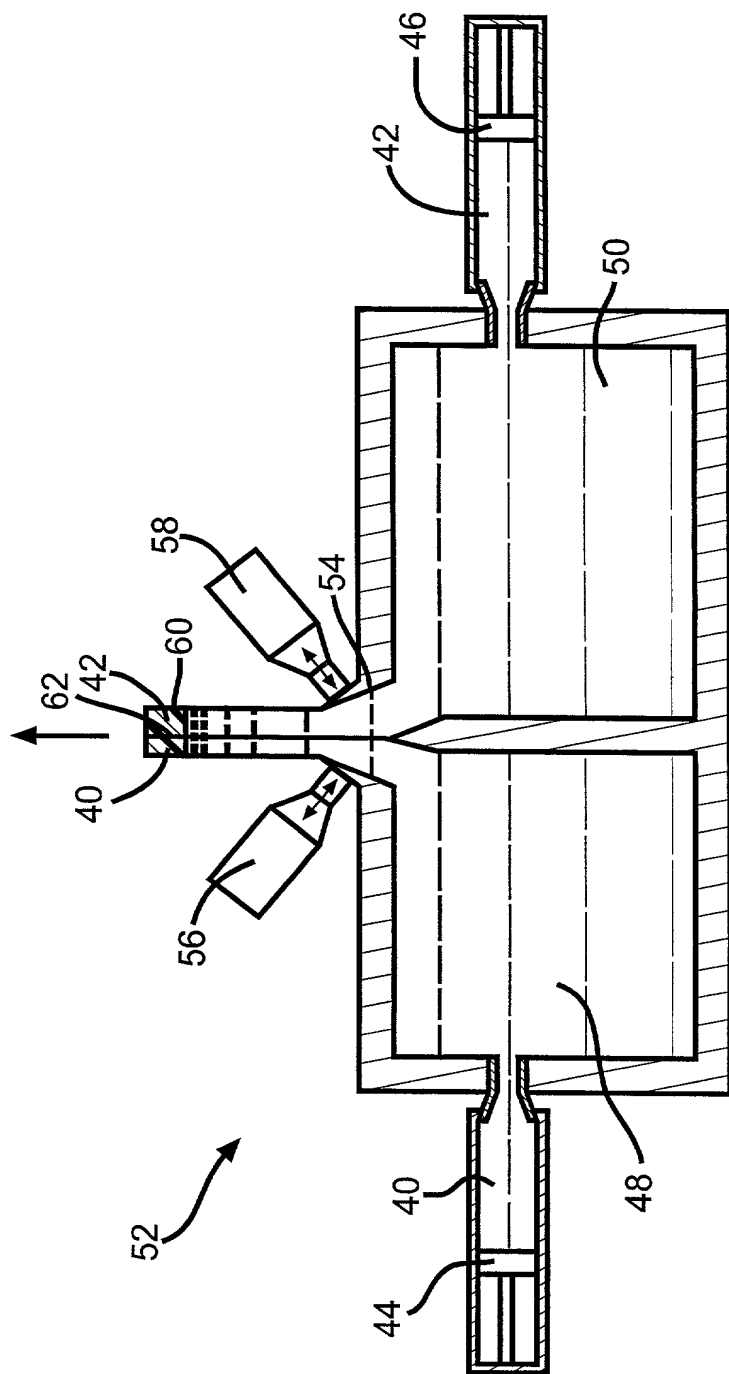


FIG. 2

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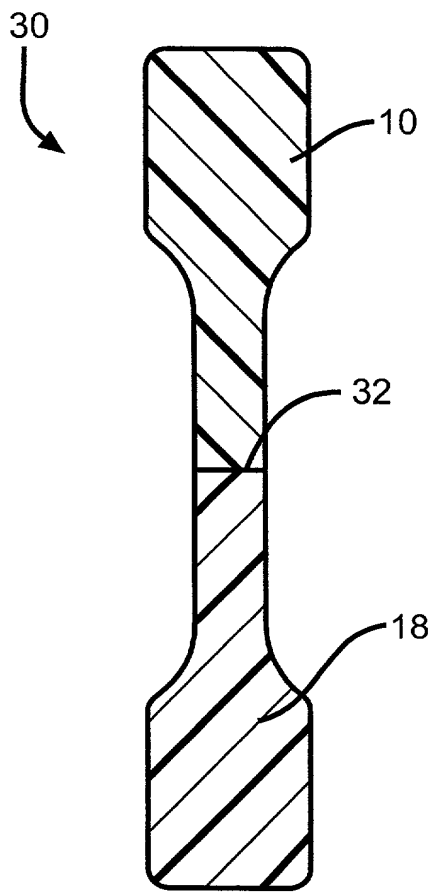


FIG. 3

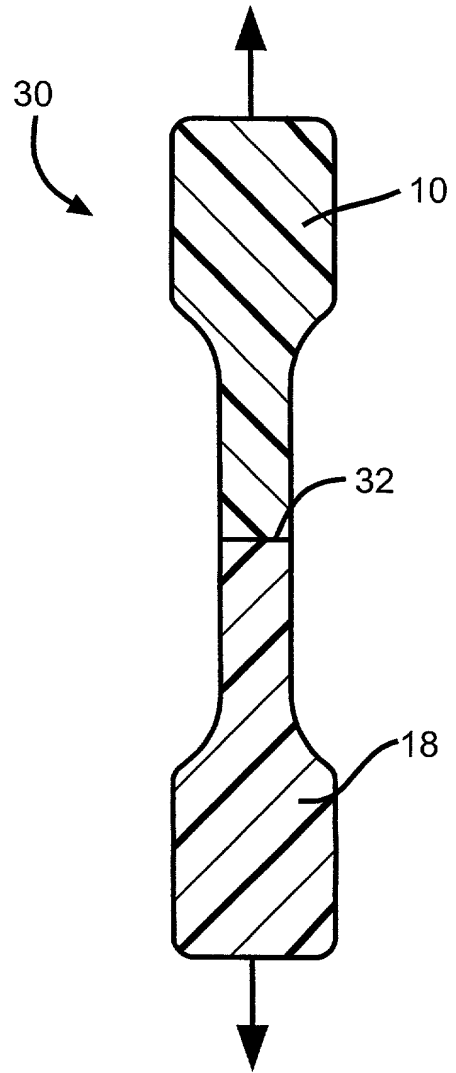
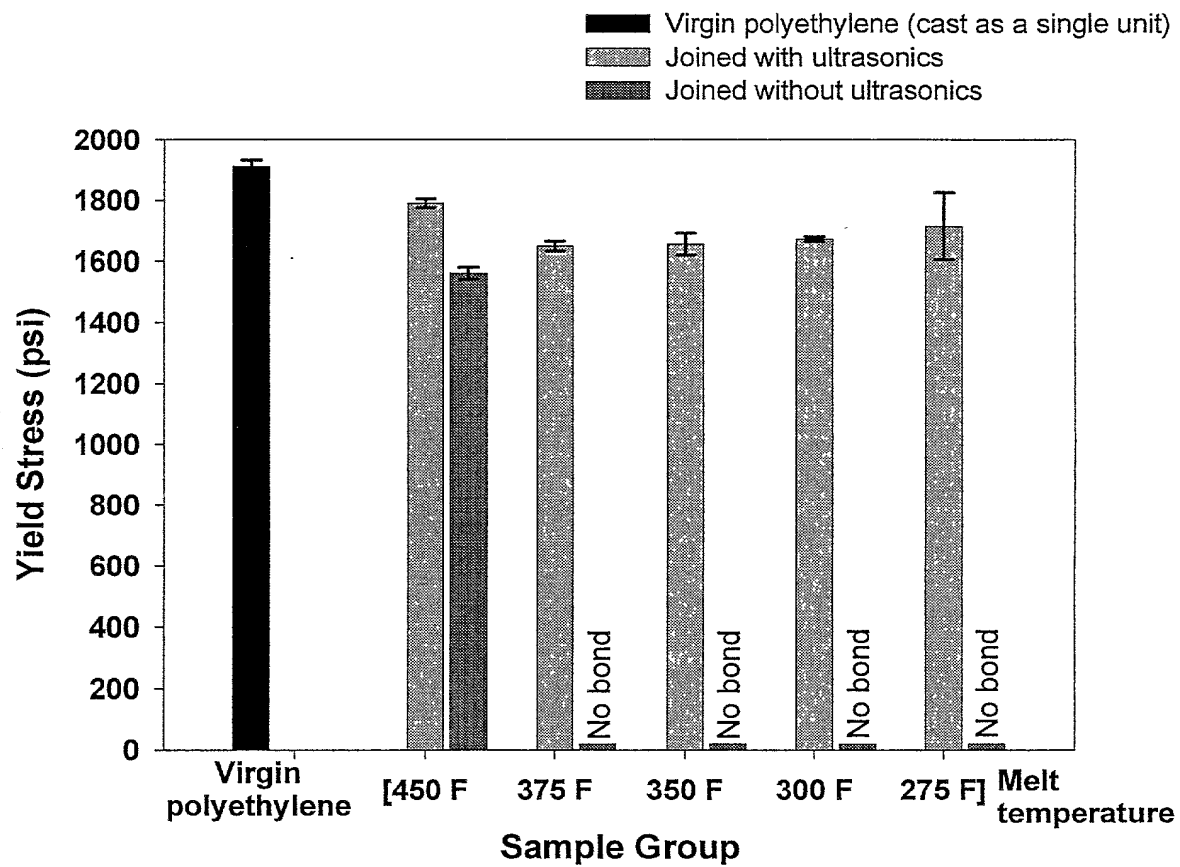


FIG. 4

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Note: Polyethylene will not bond at a melt temperature below 450 °F without ultrasonics.

—FIG.5